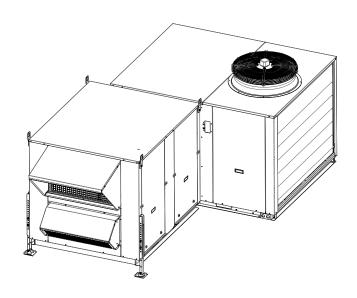


Energy recovery system for ROOFTOP ACTIVA 017 / 040



Options and accessories, Installation manual

Ref.: N-40450 EN 0714







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Energy recovery system for ROOFTOP ACTIVA 017 / 040



1.1 General Description

Depending on the size of the Rooftop unit, there are two models of energy recovery system, with renewal airflow in accordance with the following table:

Model	Airflow rate [m³/h]
017 / 022	1000 - 1400 - 1800 - 2200
032 / 040	1800 - 2200 - 2800 - 3400

The renewal airflow required must be indicated at the time the order is placed.

Otherwise, the energy recovery is supplied adjusted to the following airflows:

017: 1800 m³/h
 022: 2200 m³/h
 032: 2800 m³/h
 040: 3400 m³/h



NOTE

These renewal airflows correspond to a 46 ÷ 53 % of the rated airflow of the Rooftop unit (see tables in section Tempered air (TA) and indoor coil entering air (EA) temperatures, see on page 24).

The energy recovery system is used directly coupled to the side of the Rooftop Activa units and includes the Economiser and indoor air quality probe options.



NOTE

Only the vertical return air duct can be connected, at the bottom of the Rooftop unit.

Features:

- Rotating sectorised enthalpy wheel energy recovery system and rated diameter 30" (Models 017 / 022) and 36" (Models 032 / 040).
- Radial centrifugal fan, motor with integrated EC technology, controlled by differential pressure probe, ensuring a constant renewal flow.
- Motor protection rating IP54 and insulation class F.
- Bypass damper for economiser mode operation.
- · Rain protection (Rainhood) with drip filters on the air intake.
- · Barometric damper on the exhaust air.
- G4 air filters, as standard on both sides of the enthalpy wheel. F6 and F7 optional.
- Height-adjustable support legs.
- · All cabinet panels are fitted with heat insulation on the inside.

The enthalpy wheel provides substantial savings by reducing the demand for energy. It is ideal for areas with high or low temperatures and areas with a high level of humidity. Also for areas with a very low level of humidity, in buildings with a humidifying system, as the humidity is recovered from the exhaust air and re-introduced into the building.

Air leakage and bleed sector

Many rotating recovery systems are fitted with a bleed sector when this is often not necessary. The bleed sector minimises leaks between the exhaust airflow to that of the intake airflow by diverting a portion of the latter to the exhaust flow through the separator between the two.

This is only necessary in cases of industrial applications where the exhaust air carries contaminants. As a result, the air volume to be moved is 15-20% higher to ensure the required renewal flow, with the subsequent increase in power required in the fan motor.

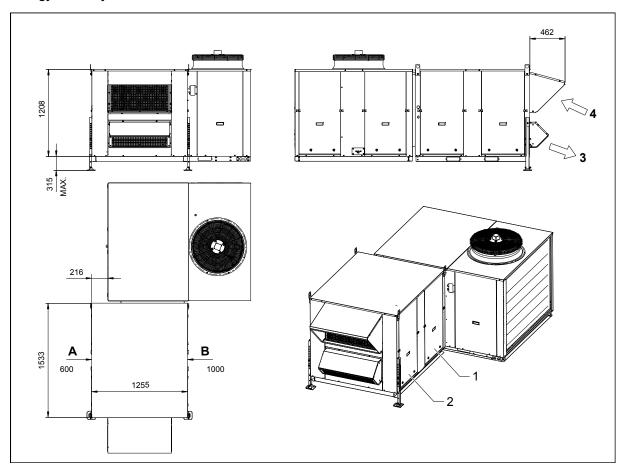
In residential air conditioning, the renewal air maintains an acceptable air quality and there are no concentrated contaminants to be taken into account.



The exhaust air leakage to that of the intake air in this energy recovery system is at a value of less than 5%. The resulting cost of moving this volume of air is much lower than in the case of a bleed sector. Do not use this energy recovery system in industrial applications with concentrated contaminants.

1.2 General dimensions

Energy recovery AR - 017 / 022



- 1. Exhaust side filter access
- 2. Intake side filter access
- 3. Exhaust air

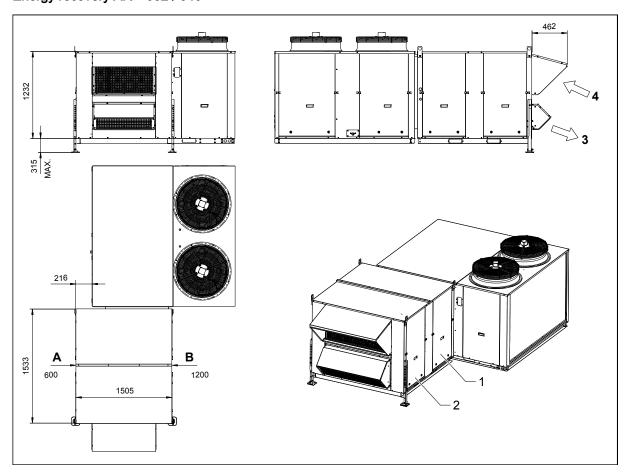
4. Air intake

A. and B. Minimum clearance



1.2 General dimensions

Energy recovery AR - 032 / 040



- 1. Exhaust side filter access
- 2. Intake side filter access
- 3. Exhaust air

4. Air intake

A. and B. Minimum clearance

Model	Weight [kg]
017 / 022	307
032 / 040	390



1.3 Operation

The enthalpy wheel is centred between the outdoor intake airflow and the exhaust airflow. It is the only truly self-cleaning system, as during rotation the airflow moves in opposite directions over each half of the wheel surface.

When the rotation movement is at 60 r.p.m., the wheel surface absorbs the sensible and latent energy from the side with the highest temperature and transfers it to the side with the lowest temperature, thus making the exchange of airflow between both sides. During a summer cycle, the rotation of the wheel transfers heat and outdoor air humidity (renewal) to the exhaust air.

During a winter cycle, the process is the opposite, transferring heat and exhaust air humidity to the renewal air.

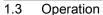
Where there is no kind of demand (HVAC or ventilation) and the air quality is correct, the unit remains at a standstill.

If continuous ventilation mode is selected and the air renewal selected is less than 30%, only the Rooftop unit indoor fan will run.

If air renewal of over 30% is selected, the two fans (unit indoor and exhaust) will run and the enthalpy wheel will turn. In this case, and when the air quality is incorrect, air renewal will be as per the airflow indicated in the table of *General Description*, see on page 2.

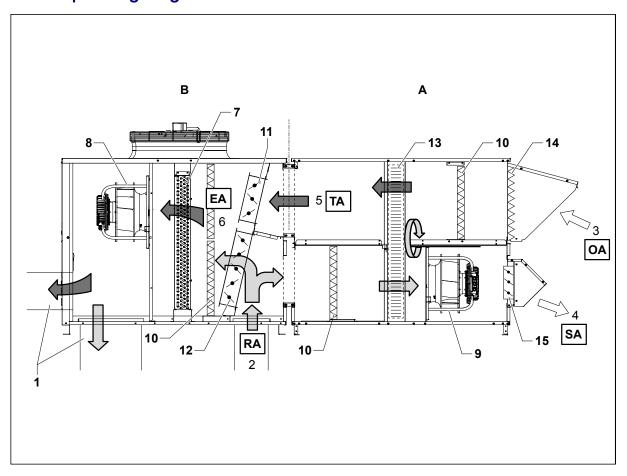
When there is a demand for cold (outdoor air not favourable) or a demand for heat and the air quality is correct, the compressors or heat support and the unit's indoor fan will start up. If air renewal of over 30% is selected, the exhaust fan and the enthalpy wheel will also run, thus making the exchange and recovery of energy. In this case, and when the air quality is incorrect, air renewal will be as per the airflow indicated in the table of *General Description*, see on page 2.

During operation in economiser mode (Free cooling) the enthalpy wheel will stop turning, the air bypass damper will open and the two fans continue to run to (unit indoor and exhaust). In this case, no exchange or recovery of energy is produced, and the supply and exhaust airflow balance is maintained. If the outdoor air intake is insufficient to meet the demand, a compressor will start.





1.3.1 Operating diagram



Tempered

air (TA)

Enthalpy

wheel

m

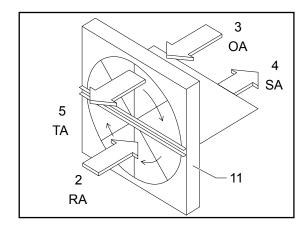
- B Rooftop
- 1 Supply air, side or down ducted
- 2 Return air, downflow (RA)
- 3 Outdoor air (OA)
- 4 Exhaust air (SA)
- 5 Tempered air (TA)
- 6 Indoor coil entering air (EA)

5

11

- 7 Indoor coil
- 2 Return air (RA)
- Outdoor air (OA)
- 4 Exhaust air (SA)

- 8 Indoor supply fan
- 9 Exhaust fan
- 10 Air filters
- 11 Economiser, outdoor air damper
- 12 Economiser, return air damper
- 13 Enthalpy wheel, with bypass damper
- 14 Aluminium mesh filter
- 15 Barometric damper





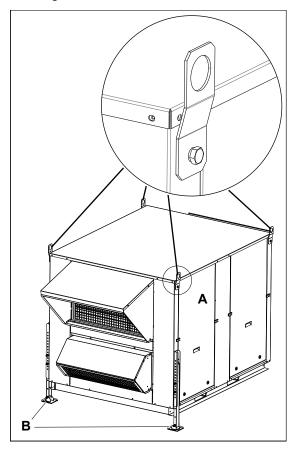
1.4 Assembly and handling

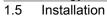
The Rooftop unit must be installed on a Roofcurb type mounting base, or similar.

The energy recovery system is fitted with lugs for hoisting and handling during the fitting process **-A-**. To do so:

- 1. Loosen the screw slightly.
- **2.** Turn the lug to the correct position.
- 3. Tighten the screw.

It also has height-adjustable support legs on the side opposite to connection to the Rooftop unit **-B-**.





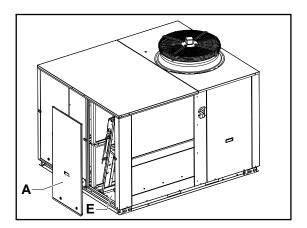


1.5 Installation

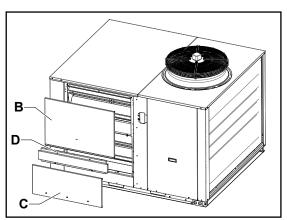
Installation process

(First make sure the Economiser and air quality probe options are installed in the Rooftop unit)

- 1. Disconnect the power supply to the Rooftop unit.
- 2. Remove the economiser access panel -A-.



- 3. Remove the side panels -B- and -C- and separator -D-.
- 4. Remove the return air cover on the base -E-.

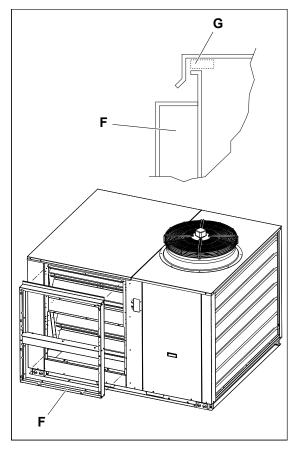


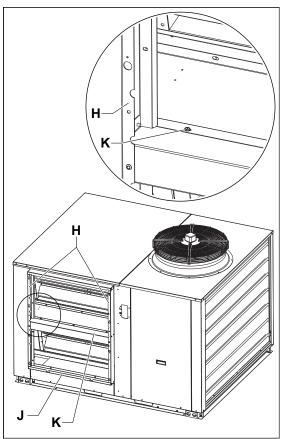


- **5.** Place the frame of the support **-F-** in the opening on the side of the unit.
- **6.** Insert the upper profile of the frame in the lower part of the roof **-G-** and place the frame assembly into its position.
- Attach the frame of the support to the side of the unit (using the bolts supplied) into the two vertical supports -H-, the lower profile -J- and the central profile separating the return and exhaust air areas -K-.



The screw holes in the side of the unit are hidden under the seal.







1.5 Installation

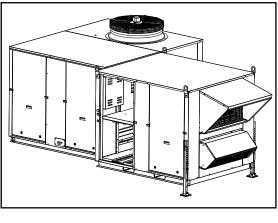
- 8. Using the handling lugs, slightly lift the recovery system assembly and release the telescopic legs until they are flat on the ground. Put the bolts in place again but do not tighten.
- **9.** Remove the side panels of the energy recovery unit on both sides at the part closest to the unit.
- **10.** Lift the energy recovery system assembly and place it facing away from the frame of the support.
- **11.** Adjust the legs to the required height and tighten the bolts.

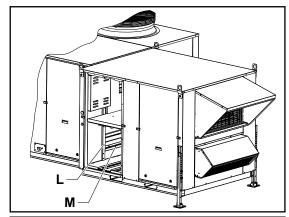


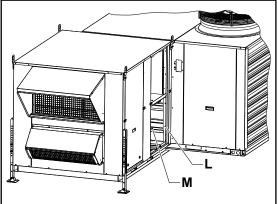
NOTE

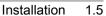
It is recommended to place a treated piece of wood measuring approximately 50 mm thick x 350 x 350 below each leg to avoid damaging the roof of the building.

- **12.** Remove the air filters from the lower air section of the energy recovery system.
- **13.** Secure the energy recovery unit to the frame with bolts and seal washers (supplied). No bolts must be left without being inserted:
 - Vertical support area, four bolts in each
 - M Lower profile area, two bolts.



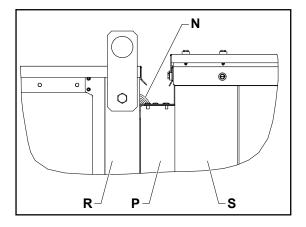








- **14.** Apply silicone bead (supplied) to seal the joint of the recovery system with the upper profile of the frame of support **-N-**.
 - P Frame of the support
 - R Energy recovery system.
 - S RoofTop unit.







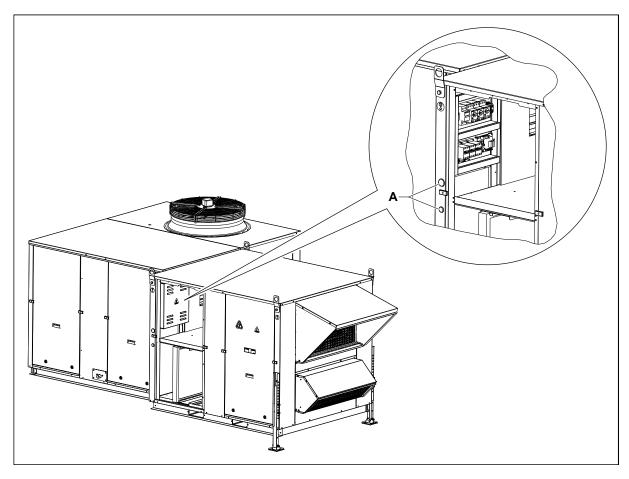
1.6 Electrical connections



CAUTION

Loose connection terminals produce overheating of cables and terminals. The unit will work incorrectly and there is a risk of fire.

- 1. The national regulations established must be followed in all cases.
- 2. The power supply to the energy recovery system must be independent to the general power supply to the unit and must be fitted with its own circuit breaker (not supplied).
- **3.** Fit the thermal magnetic and residual current circuit breaker in the installation according to the instructions of the electrical specifications table and the wiring diagram.
- **4.** Remove the side access panel in order to access the electric box. Remove the protective cover and connect the power supply cable (H05 RN-F or H07 RN-F type) to terminal strip X1. Thread the cables through the holes present in the energy recovery support **-A-**. Put a packing gland into place to ensure the seal.



- **5.** Connect the telephone cable from connector J2 or J3 on the board A13 to connector J15 on economiser board A4, which is on the economiser side of the Rooftop.
- **6.** Connect the 24 VA (red / white) power supply cable to connector J4 on board A13 and connect with the power cables (580 and 581) on economiser board A4.



ATTENTION

If the enthalpy probe accessory is fitted, do not connect the B17 outdoor probe

7. Connect outdoor probe B17 to connector J3 on economiser board A4.



- 8. Energy recovery system control board configuration. Once the accessory has been fitted, reconnect the power to the Rooftop and the accessory. Check that the green LED (V2) on the control board (A13) remains lit. To search for and configure accessories, press the test button on the YKN2 Open board (A1) located in the electric box of the Rooftop until the red LED lights up. When the search and configuration process starts, the red LED on the board will light up and will remain on until the operation is completed. Once it has switched off, check that the green LED (V2) on the energy recovery system board is flashing to indicate that the accessory has been configured.
- 9. There is a potentiometer, P1, on the economiser board (A4) that allows for the damper to be modulated by hand. If the position is over 30%, the fans (indoor and exhaust) will run and the enthalpy wheel will turn. The economiser dampers and the motors will return to their operating position after 30 sec.



ATTENTION

Once the fitting is complete and the electrical connections in place, fit the air filters and all the access panels that were previously removed, making sure that they are sealed. Make sure the 1/4-turn locks and pressure devices on each panel are correctly closed.



1.7 Maintenance

See *General dimensions, see on page 3* for measurements, accesses and minimum clearances.

Check the condition of the air filters on the air intake and exhaust sides once a month.

SIZES AND QUANTITY OF G4 (STANDARD) AND F6 / F7 (OPTIONAL) FILTERS											
Model	Dimensions	Quantity									
017 / 022 G4 Filters (Standard)	48 x 405 x 498	6									
032 / 040 G4 Filters (Standard)	48 x 485 x 498	6									
017 / 022 F6/F7 Filters (Optional)	97 x 405 x 498	6									
032 / 040 F6/F7 Filters (Optional)	97 x 485 x 498	6									

Check the condition of the aluminium mesh filter inside the rain protector once a month. Wash with water and a mild detergent if required.

The motors require no maintenance.

1.7.1 Enthalpy wheel

An annual inspection of the enthalpy wheel is recommended.

To do so, disconnect the power supply and open the access panels on the intake air side.

The wheel surface is divided into eight segments.

- 1. Wheel frame.
- 2. Segment fixture.
- 3. Segment retainer.
- 4. Segment.
- 5. Separator.

Where cleaning is required, remove the segments according to the Figure and wash with water and a mild detergent.



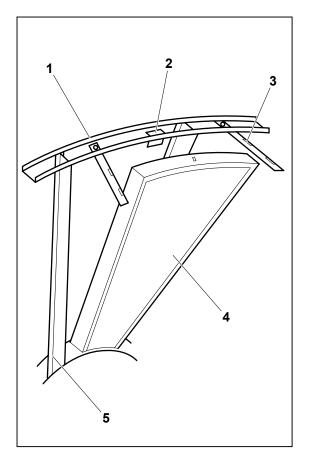
$oldsymbol{\Delta}$ CAUTION

Disconnect the power supply.

To remove the segments:

- 1. Remove the first segment.
- 2. Turn the wheel slowly 180° by hand and remove the second.
- 3. Turn 90° and remove the third.
- 4. Turn 180° and remove the fourth.
- **5.** Continue with the sequence until the eight segments have been removed.

Use the same method to refit the segments.





1.8 Electrical specifications

Model	Power supply	Rated power	Rated current	Circuit breaker ⁽¹⁾	Minimum cable cross-section (2)		
(Units)	(V.ph.Hz)	(kW)	(A)	(K Curve)	(mm ²)		
017 / 022	400.3.50	1.4	2.1	10	2.5		
032 / 040	400.3.50	1.7	2.6	10	2.5		

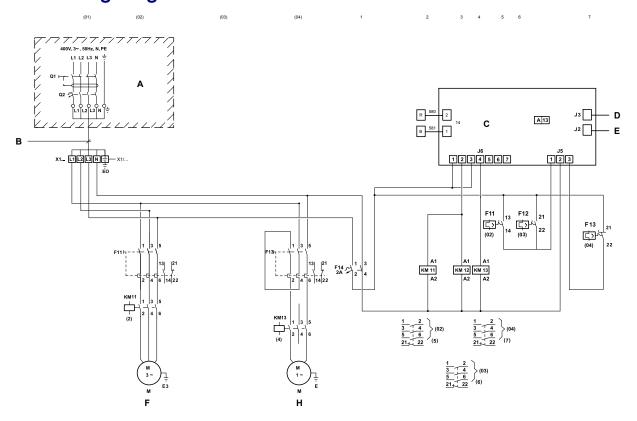
⁽¹⁾ K Curve (DIN, VDE 0660-104).

⁽²⁾ Based on copper conductors of the type H05 RN-F or H07 RN-F or H07 RN-F.



1.9 Wiring diagram

1.9 Wiring diagram



I-2654a



• The components for on-site installation are not supplied by the manufacturer

Α		On-site installation
В		Cross-section B [mm ²]
С		Electronic board
D	J3	
E	J2	Accessories
F	М	Exhaust fan
Н	М	Wheel motor

Model	Q2 [A]	Cross-section B [mm ²]	F11 [A] REG.	F13 [A] REG
017 / 022	10	5 x 2.5	2	1
032 / 040	10	5 x 2.5	2.5	1



1.10 Efficiency and recovered load

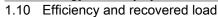
1.10.1 Efficiency

Energy recovery 017/022

Pagayary airflaw	Efficiency [%]									
Recovery airflow	Cooling	Heating (Winter)								
[m ³ /h]	EFFL (Latent)	EFFS (Sensible)	EFFS (Sensible)							
1000	76	81	81							
1400	73	78	78							
1800	71	76	75							
2200	68	73	72							

Energy recovery 032/040

Page year cirflow	Efficiency [%]										
Recovery airflow	Cooling	Heating (Winter)									
[m ³ /h]	EFFL (Latent)	EFFS (Sensible)	EFFS (Sensible)								
1800	75	81	81								
2200	73	79	79								
2800	70	76	75								
3400	67	72	72								





1.10.2 Recovered load at sea level

Energy recovery 017/022 - Cooling mode (Summer) - Sensible recovered load at sea level

	, , , c c .		01170			goc				rature (OA) DB / WB										
				27 / 17 35 / 24																
			Airflow rate [m³/h]									Airflow rate [m³/h]								
		10	000	14	100	18	00	22	200	10	00	14	00	18	300	2200				
Indoor tem- perature [RA]		Recovered load (M) Net [kW]		Recovered load (M) Net [kW]		Recovered load (M) Net [kW]		Recovered load (M) Net [kW]		Recovered load (M) Net [kW]		Recovered load (M) Net		Recovered load (M) Net [kW]		Recovered load (M) Net [kW]				
DB	WB	L*	S**	L*	S**	L*	S**	L*	S**	L*	S**	L*	S**	L*	S**	L*	S**			
	17	_		-						2.6		3.5		4.4		5.2				
22	19	_	1.3	l	1.8		2.1	l	2.6	1.2	3.4	1.7	4.6	2.1	5.8	2.5	6.8			
	21	_		-								_				-				
	17	_		-				_	3.2		4.3		5.3		6.3					
24	19	_	0.8	l	1.1		1.3	l	1.5	1.6	2.9	2.2	3.9	2.7	4.9	3.2	5.7			
24	21	_		-	1.1		1.3		1.5		2.9	_			4.9	1	3.7			
	23			I		l		I		l		_		I		I				
	17									3.9		5.2		6.6		7.7				
	19									2.4		3.2		4		4.7				
27	21									0.7	2.1	1	2.8	1.2	3.5	1.4	4.1			
	23									_		_		_		_				
	25									_		_		_		_				
	17									4.6		6.2		7.8		9				
	19									3.1		4.2		5.3		6.2				
30	21									1.4	1.3	1.9	1.7	2.4	2.2	2.8	2.6			
30	23										1.3	_	1.7		2.2	_	2.0			
	25									_		_		_		_				
	27											_		1		-				

Net sensible recovered load: Total sensible recovered load - Fan motor heat

L* Latent S** Sensible

Recovered load (M)



							Out	tdoor te	mperat	ure (O	4) DB /	WB																										
	40 / 27											46 / 32																										
			Airflow rate [m³/h]									Airflow rate [m³/h]																										
		10	000	14	00	18	300	22	200	10	000	14	00	1800		2200																						
Indoor tem- perature [RA]		Recovered load (M) Net [kW]		Recovered load (M) Net [kW]		Recovered load (M) Net [kW]				load (vered M) Net W]	load (vered M) Net W]	Recovered load (M) Net [kW]		Recovered load (M) Net [kW]																						
DB	WB	L*	S**	L*	S**	L*	S**	L*	S**	L*	S**	L*	S**	L*	S**	L*	S**																					
	17	4.4		5.9		7.4		8.7		8.9		11.8		14.8		18.3																						
22	19	3	4.7	4.1	6.4	5.1	8	6	9.4	7.5	6.2	10.1	8.4	12.7	10.6	15.5	12.9																					
	21	1.3		1.7		2.2		2.6		5.8		7.8		9.7		11.8																						
	17	4.8	4.8 3.4 1.8 4.2	5.6		8.3		9.8		9.4		12.6		15.8		18.5																						
24	19	3.4		4.2	4.2	4.2	4.2	12	4.6	5.6	5.7	7.1	6.7	8.3	7.8	5.7	10.6	7.7	13.2	9.6	15.5	11.3																
24	21	1.8		2.4	5.6	3	3	3.5	6.	6.2	5.7	8.4	1.1	10.5	9.0	12.3	11.3																					
	23	_		_		_		_		5.7		6		7.5		8.8																						
	17	5.6	5.6 7 8.2																					-	7.6		9.5		11		10		13.5		16.8		19.8	
	19	4.1							5.6		7		8.2		8.6		11.6		14.5		16.9																	
27	21	2.5		6.9	4.9	9.3	6.6	11.7	8.3	13.7	9.7																											
	23	0.8		1		1.3		1.5		5.2		7		8.8		10.3	1																					
	25	_		-		_		_		3.3		4.4		5.6		6.5																						
	17	6.3		8.5		10.7		12.5		10.7		14.4		18.1		21																						
	19	4.9	2.6	6.5		8.2		9.6		9.3		12.5		15.6		18.3																						
30	21	3.2		4.3	3.5	5.4	4.4	6.3	5.1	7.6	4.1	10.2	5.6	12.8	6.9	15	8.2																					
30	23	1.8	2.0	2.5	ა.ნ	3.1	4.4	3.6	5.1	4.1	4.1	8.4	0.0	10.6	0.9	12.4	0.2																					
	25	_		_		_				4		5.4		6.7		7.9																						
Ī	27	_		_		_		_		2		2.7		3.3		4																						

Net sensible recovered load: Total sensible recovered load – Fan motor heat

L* Latent S** Sensible

Recovered load (M)



1.10 Efficiency and recovered load

Energy recovery 032/040 - Cooling mode (Summer) - Sensible recovered load at sea level

		,	Outdoor tempera							ature (OA) DB / WB								
			27 / 17						35 / 24									
			Airflow rate [m ³ /h]					Airflow rate [m³/h]										
		18	00	22	200	28	00	34	100	18	800	22	00	28	300	34	100	
pera	or tem- ature &A]	Recovered load (M) Net [kW] Recovered load (M) Net		Recovered load (M) Net [kW]				Recovered load (M) Net [kW]		Recovered load (M) Net [kW]		load (vered M) Net W]					
DB	WB	L*	S**	Ľ*	S**	*	S**	*	S**	*	S**	L*	S**	L*	S**	<u>*</u>	S**	
	17	_						-		4.7		5.6		6.8		7.9		
22	19	_	2.4	l	2.8	I	3.5	ı	4	2.3	6.2	2.7	7.4	3.3	9	3.8	10.4	
	21	_		I		l		l		l		_		_		l		
	17	_					1		1		5.7	5.7	6.7		8.2		9.6	
24	19	_	1.4	l	1.7	l	2.1	I	2.4	2.9	5.2	3.4	6.2	4.2	7.6	4.9	8.8	
24	21	_	1.4	1	1.7	ı	2.1	1		١	5.2	_	0.2	_	7.5	l	0.0	
	23	_				-		1		-		_		_		1		
	17									6.9		8.3		10		11.7		
	19									4.3		5.1		6.2		7.2		
27	21									1.3	3.8	1.5	4.5	1.9	5.5	2.2	6.4	
	23									_		_		_		_		
	25									_		_		_		-		
	17									8.2		9.8		11.8		13.8		
	19									5.6		6.6		8.1		9.4		
30	21									2.6	2.3	3.1	2.8	3.7	3.4	4.3	4	
50	23									_	2.0	_	2.0	_	5.4	_	7	
	25									_		_				_		
	27									_		_		_		_		

Net sensible recovered load: Total sensible recovered load - Fan motor heat

L* Latent S** Sensible

Recovered load (M)



			Outdoor temperate									WB					
			40 / 27							46 / 32							
			Airflow rate [m³/h]							Airflow rate [m³/h]							
		18	300	22	200	28	800	34	100	18	800	22	:00	28	800	34	100
pera	Indoor temperature [RA] Recovered load (M) Net		load (vered M) Net W]	Recovered		load (vered M) Net W]	load (vered M) Net W]	load (vered M) Net W]	load (vered M) Net W]	load (vered M) Net W]	
DB	WB	L*	S**	L*	S**	L*	S**	L*	S**	L*	S**	L*	S**	L*	S**	L*	S**
	17	7.8		9.3		11.4		13.3		15.8		18.8		23		26.5	
22	19	5.4	8.5	6.5	10.2	7.9 12.4	9.2	14.3	13.4	.4 11.3	16	13.4	19	16.4	22.5	19	
	21	2.3		2.8		3.4	4	3.9		10.3	0.3	12.3		15		17.5	
	17	8.8		10.5		12.8	14.7		16.7	16.7	19.8		24		28		
24	19	6	7.5	7.2	9	8.8	<u> </u>	10.2	12.7	14	10.3	16.6	12.3	20	15	23.5	17.3
24	21	3.2	7.5	3.8	9	4.6		5.4		11	10.3	12.2	12.3	16	15	18.8	
	23			I		_		_		7.9		9.5		11.6		13.4	
	17	10		12		14.6		17		18		21		26		30	
	19	7.4		8.8		10.8		12.5		15.3		18		22		25.5	
27	21	4.4	6.2	5.3	7.3	6.5	8.9	7.5	10.2	12.3	8.8	14.7	10.6	18	13	20.5	14.8
	23	1.4		1.6		2		2.3		9.3		11		13.5		15.7	
	25	_				_		_		5.9		7		8.6		10	
	17	11.3		13.8		16.4		19		19		22.5		27.5		32	
	19	8.7		10.3		12.6		14.6		16.5		19.5		24		27.5	40.5
30	21	5.7	4.7	6.8	5.6	8.3	6.8	9.6	7.0	13.5	7.4	16	8.9	19.5	10.8	23	
30	23	3.3	4.7	3.9	0.0	4.8	0.0	5.6	7.8	11		13.3	0.9	16	10.8	19	12.5
	25	_		_		_	1	_		7.1		8.5		10.4		12	1
	27	_		_		_		_		3.5		4.2		5.1		6	

Net sensible recovered load: Total sensible recovered load – Fan motor heat

L* Latent S** Sensible

Recovered load (M)



1.10 Efficiency and recovered load

Energy recovery 017/022 - Heating mode (Winter) - Sensible recovered load at sea level

Indoor tempera- ture (RA)	Airflow rate	Outdoor temperature (OA) DB							
DB	[m ³ /h]	20	15	10	7	5	0	-5	-10
	1000			1.1	2	2.5	4	5.5	7
14	1400			1.5	2.6	3.4	5.4	7.4	9.4
14	1800			1.8	3.3	4.2	6.6	9	11
	2200			2.2	3.8	5	7.8	10.7	13.7
	1000		0.5	2	2.8	3.3	4.8	6.3	7.8
17	1400		0.7	2.6	3.8	4.5	6.5	8.5	10.5
17	1800		0.9	3.3	4.7	5.6	8	10.5	13
	2200		1	3.8	5.5	6.6	9.5	12.3	15.3
	1000		1.3	2.8	3.6	4.2	5.7	7.1	8.7
20	1400		1.6	3.2	4.2	4.8	6.5	8.2	10
20	1800		2.3	4.6	6	7	9.4	11.9	14.4
	2200		2.7	5.4	7.1	8.2	11	14	16.8
	1000	0.8	2.2	3.6	4.4	5	6.5	8	9.5
23	1400	1.1	2.9	4.8	6	6.8	8.7	10.7	12.8
23	1800	1.3	3.6	6	7.4	8.4	10.8	13.3	15.8
	2200	1.6	4.3	7	8.7	9.8	12.7	15.6	18.5
	1000	1.3	2.7	4.1	5	5.6	7	8.5	10
25	1400	1.8	3.7	5.6	6.7	7.5	9.5	11.5	13.5
25	1800	2.2	4.5	6.9	8.3	9.3	11.7	14.2	16.7
	2200	2.6	5.3	8.1	9.8	10.9	13.7	16.7	19.6



Energy recovery 032/040 - Heating mode (Winter) - Sensible recovered load at sea level

Indoor tempera- ture (RA)	Airflow rate	Outdoor temperature (OA) DB							
DB	[m³/h]	20	15	10	7	5	0	-5	-10
	1800			2	3.5	4.6	7.2	9.9	12.6
14	2200			2.4	4.2	5.4	8.6	11.8	15
14	2800			2.9	5.1	6.6	10.4	14.2	18
	3400			3.4	6	7.7	12.2	16.6	21
	1800		1	3.5	5	6.1	8.7	11.4	14.1
17	2200		1.2	4.2	6	7.3	10.4	13.6	16.8
17	2800		1.4	5.1	7.3	8.8	12.5	16.4	20.3
	3400		1.7	5.9	8.5	10.2	14.6	19	23.7
	1800		2.5	5	6.5	7.6	10.2	13	15.6
20	2200		3	6	7.8	9	12	15.3	18.6
20	2800		3.6	7.2	9.4	11	14.7	18.5	22.5
	3400		4.1	8.4	11	12.7	17	21.6	26.2
	1800	1.5	4	6.5	8	9	11.7	14.3	17
23	2200	1.7	4.7	7.7	9.5	10.8	14	17	20.3
25	2800	2.1	5.7	9.3	11.5	13	16.8	20.7	24.6
	3400	2.5	6.6	11	13.5	15.2	19.6	24	28.7
	1800	2.4	4.9	7.4	9	10	12.6	15.3	18
25	2200	2.9	5.8	8.9	10.7	12	15	18.3	21.5
2.5	2800	3.5	7	10.7	13	14.4	18.2	22	26
	3400	4.1	8.3	12.5	15	16.8	21.2	25.7	30

1.10.3 Recovered load correction factor, according to the elevation from sea level

Elevation [m]	FR
100	0.987
200	0.976
300	0.963
400	0.952
500	0.938
600	0.926
700	0.915
800	0.903
900	0.892
1000	0.884

Recovered load correction:

Recovered load (at m elevation)

Recovered load (at sea level) x FR



1.11 Tempered air (TA) and indoor coil entering air (EA) temperatures

1.11 Tempered air (TA) and indoor coil entering air (EA) temperatures



See the Operating diagram, see on page 6.

Calculation of the temperature of the tempered air (TA)

Cooling Mode (Summer)

DB Temperature TA DB = OA DB – EFFS % X (OA DB – RA DB)

WB Temperature TA WB = OA WB – EFFL % X (OA WB – RA WB)

Heating Mode (Winter)

DB Temperature TA DB=OA DB + EFFS % X (RA DB – OA DB)

TA Tempered air DB Dry bulb temp. [C°]
OA Outdoor air WB Wet bulb temp. [C°]

RA Return air EFFS Sensible efficiency (see *Efficiency*,

see on page 17)

EA Indoor coil entering air EFFL Latent efficiency (see *Efficiency*, see

on page 17)

Calculation of the temperature of indoor coil entering air (EA)

Energy recovery 017/022

Recovery	Fresh air %										
airflow	AR	- 017 airflow n	n ³ /h	AR - 022 airflow m ³ /h							
m ³ /h	Minimum	Nominal	Maximum	Minimum	Nominal	Maximum					
me/m	2800	3400	4000	3500	4300	5100					
1000	36	29	25	29	23	20					
1400	50	41	35	40	33	27					
1800	64	53	45	51	42	35					
2200	79	65	55	63	51	43					

Energy recovery 032/040

Recovery	Fresh air %										
airflow	AR	- 032 airflow n	n ³ /h	AR - 040 airflow m ³ /h							
m ³ /h	Minimum	Nominal	Maximum	Minimum	Nominal	Maximum					
111-711	4700	5700	6800	6200	7400	8600					
1800	38	32	26	29	24	21					
2200	47	39	32	35	30	26					
2800	60	49	41	45	38	33					
3400	72	60	50	55	46	40					



Cooling Mode (Summer) and Heating Mode (Winter)

TA Tempered air DB Dry bulb temp. [C°]
OA Outdoor air WB Wet bulb temp. [C°]

RA Return air EFFS Sensible efficiency (see *Efficiency*,

see on page 17)

EA Indoor coil entering air EFFL Latent efficiency (see *Efficiency*, see

on page 17)

Limits in rooftop indoor coil entering air temperature

in the in recited indeed centering an temperature								
MODE	DB Temperature	WB Temperature						
WIODE	Minimum / Maximum [C°]	Minimum / Maximum [C°]						
Cooling (Summer)	20 / 32	15 / 23						
Heating (Winter)	10 / 25	_						